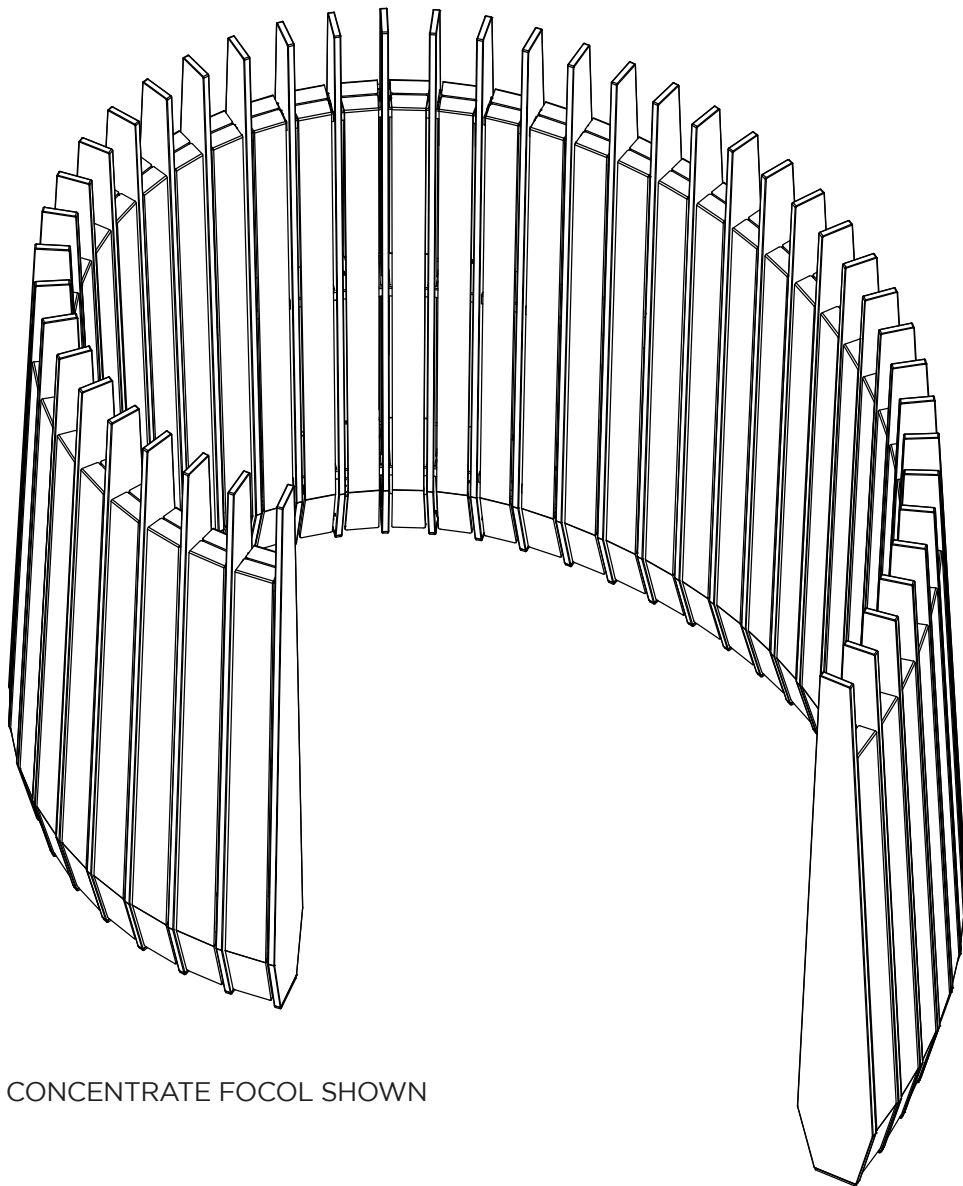


# FoCol



CONCENTRATE FOCOL SHOWN

Carefully read the contents of these instructions, as the instructions indicate the correct step by step procedure to assemble the product. The carton contents page(s) will identify the assembly part numbers and their descriptions. Before proceeding with the assembly process, match the carton contents to the stated contents to ensure there are no missing parts. In the event of assembly problems or missing parts, please call our customer service department at **616-842-5330**.

## CAUTION:

ASSEMBLED UNIT IS VERY HEAVY. DO NOT ATTEMPT TO LIFT OR MOVE WITHOUT ASSISTANCE.

THE MANUFACTURER OF THIS DISPLAY ASSUMES NO LIABILITY FOR INJURY CAUSED BY IMPROPER ASSEMBLY / INSTALLATION OF THIS DISPLAY.



## WARNING:

This product contains chemicals known to the State of California to cause cancer and birth defects or other reproduction harm.

For more information, go to **[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)**

2 PEOPLE NEEDED TO ASSEMBLE

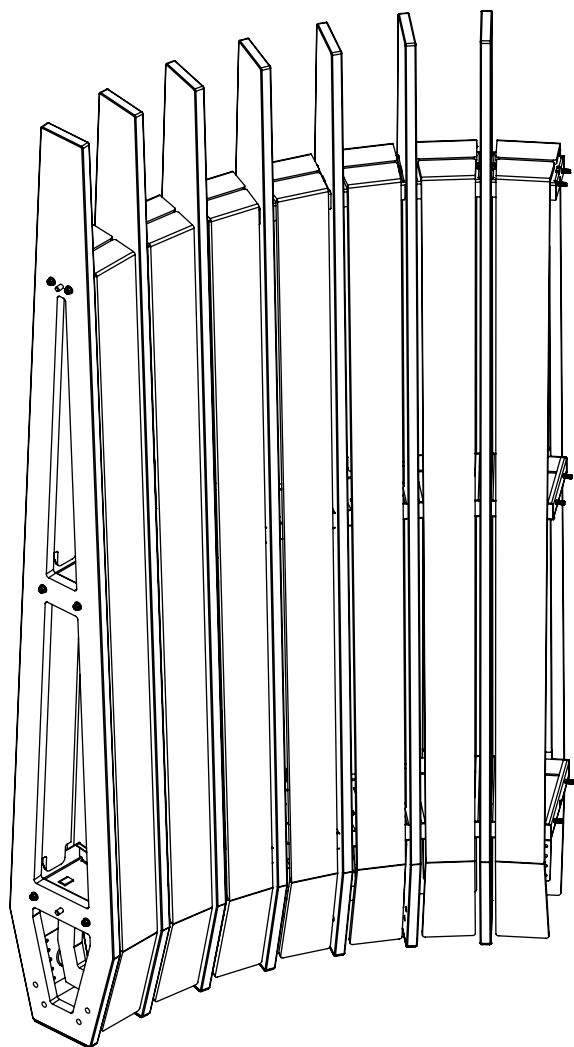
TOOLS

- Socket Wrench

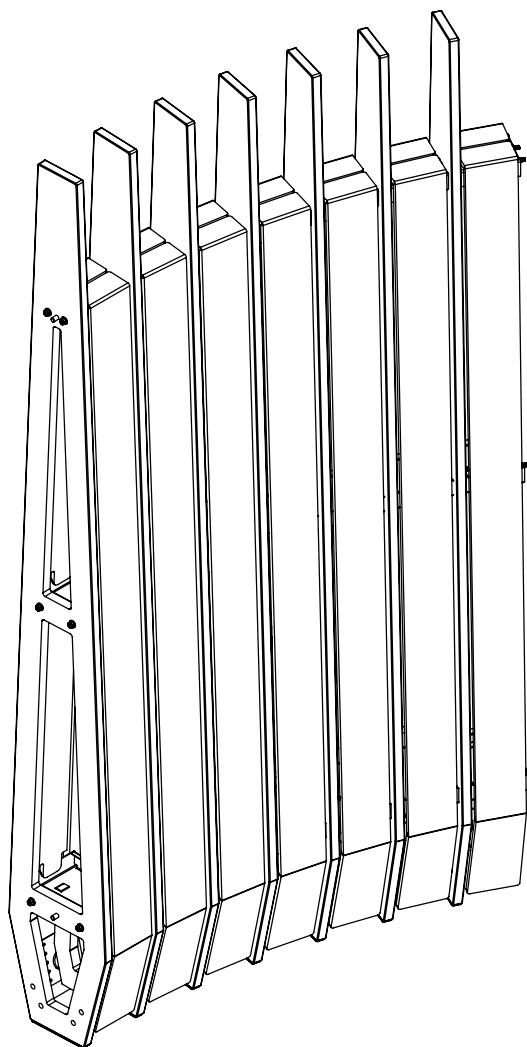


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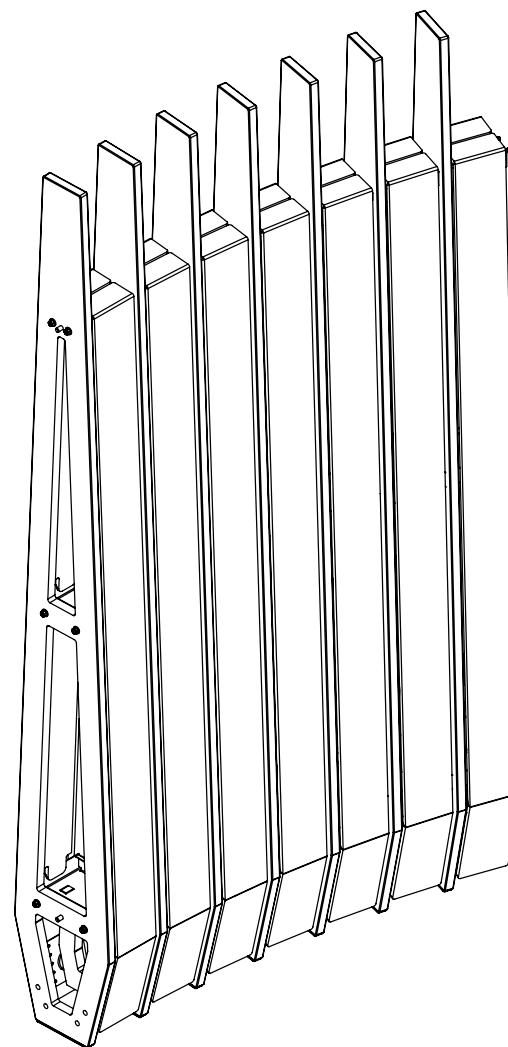
# FoCol • Arcs



A30 Arc



A60 Arc



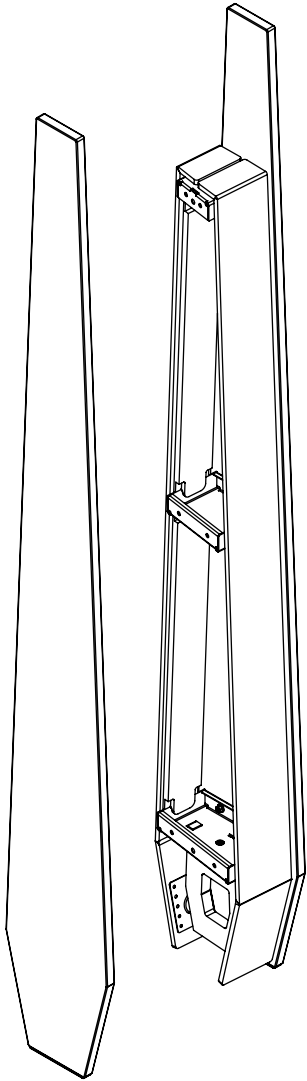
A90 Arc



# FoCol • Kits

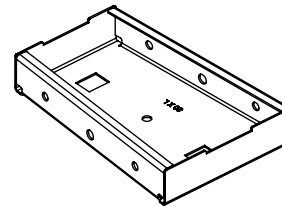
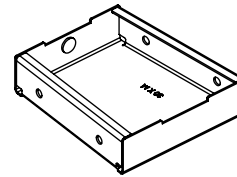
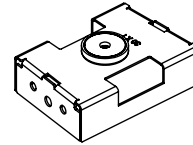
## FINISHED END KIT CONTENTS

- (3) brackets (top, middle, & bottom)
- (2) finished end pieces
- (2) felt slat
- (1) bottom support



## TRANSITION KIT CONTENTS

- (3) brackets (top, middle, & bottom)

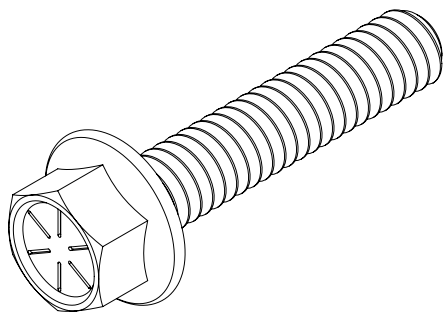


**NOTE:** E60 FINISHED END KIT AND T60 TRANSITION KIT SHOWN.

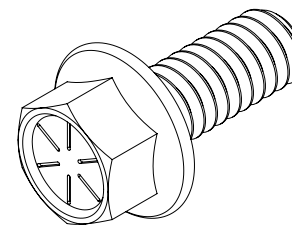
323075IS 03-07-2022



# FoCol • Hardware



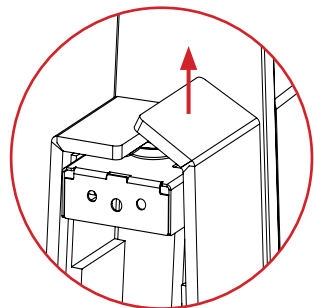
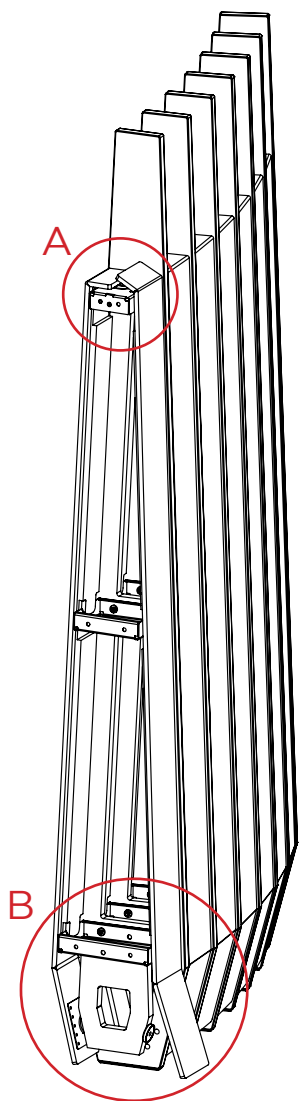
1/4-20 X 1-1/4" HEX HEAD  
SCREW-BLACK



1/4-20 X 5/8" HEX HEAD  
SCREW-BLACK



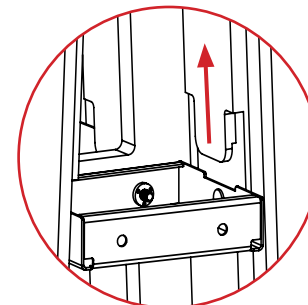
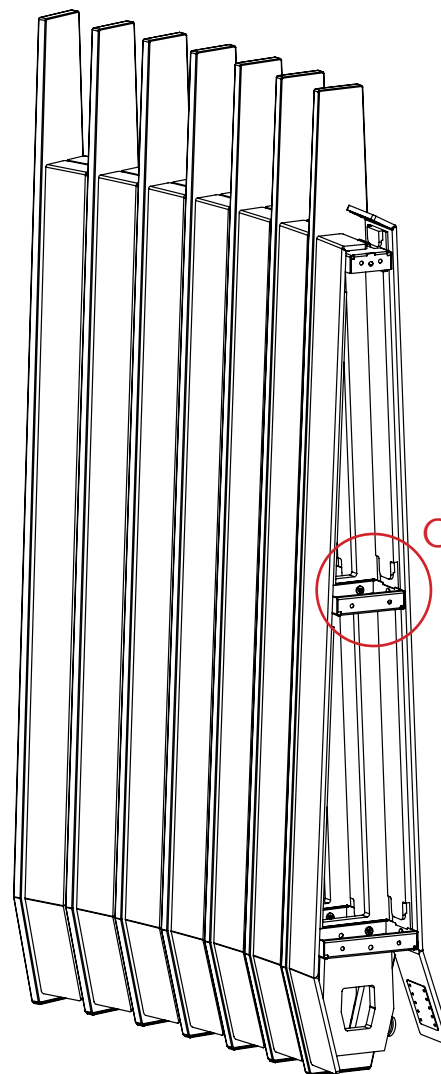
# FoCol • Attaching/Detaching Felt Slat



**A** Detach upper felt flap from magnet.



**B** Detach lower felt flap from magnet.

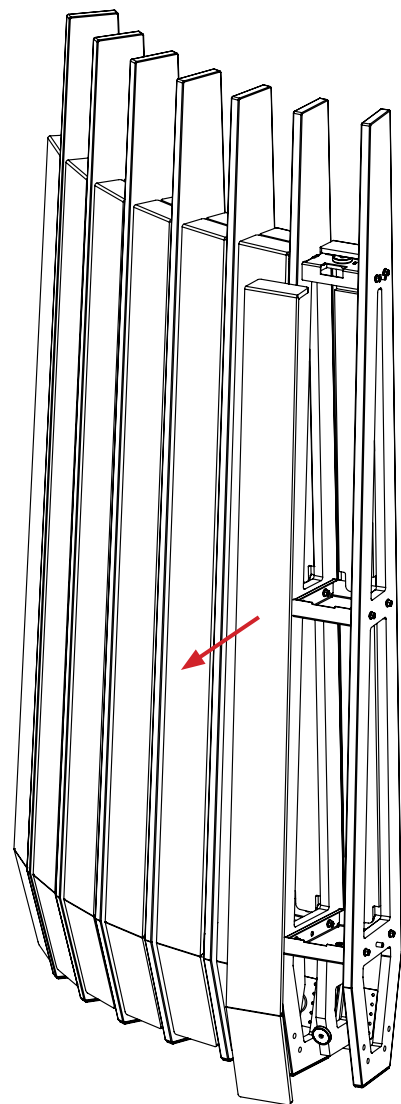


**C** Lift felt slat straight up to detach from bracket.

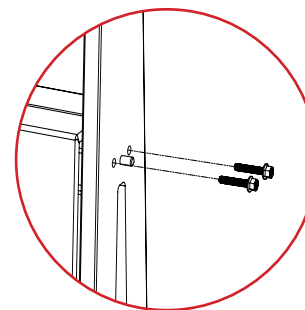
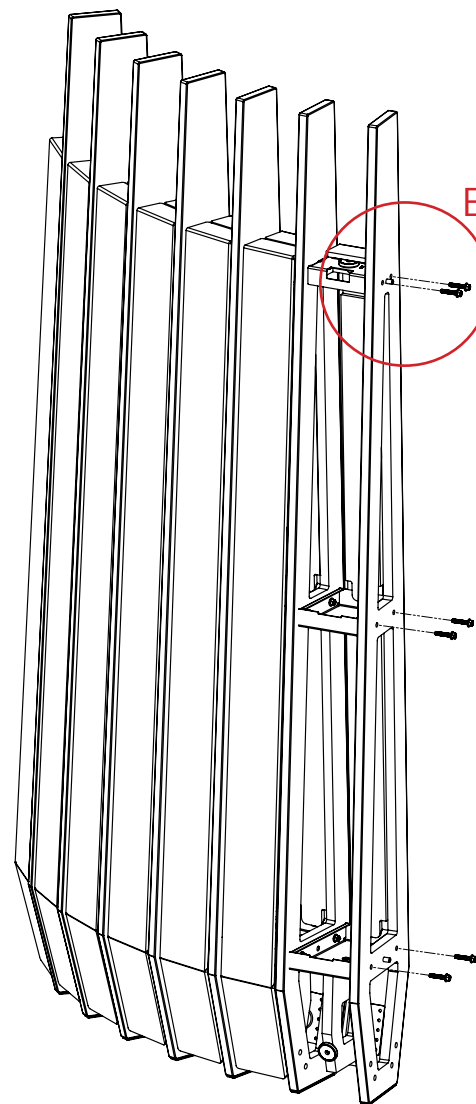
To reattach felt, slide slat into slotted brackets and reattach top and bottom flaps to magnets.



# FoCol • Attaching an Arc



**A** Remove felt slat from  
back end of arc.  
REFER TO SHEET 5

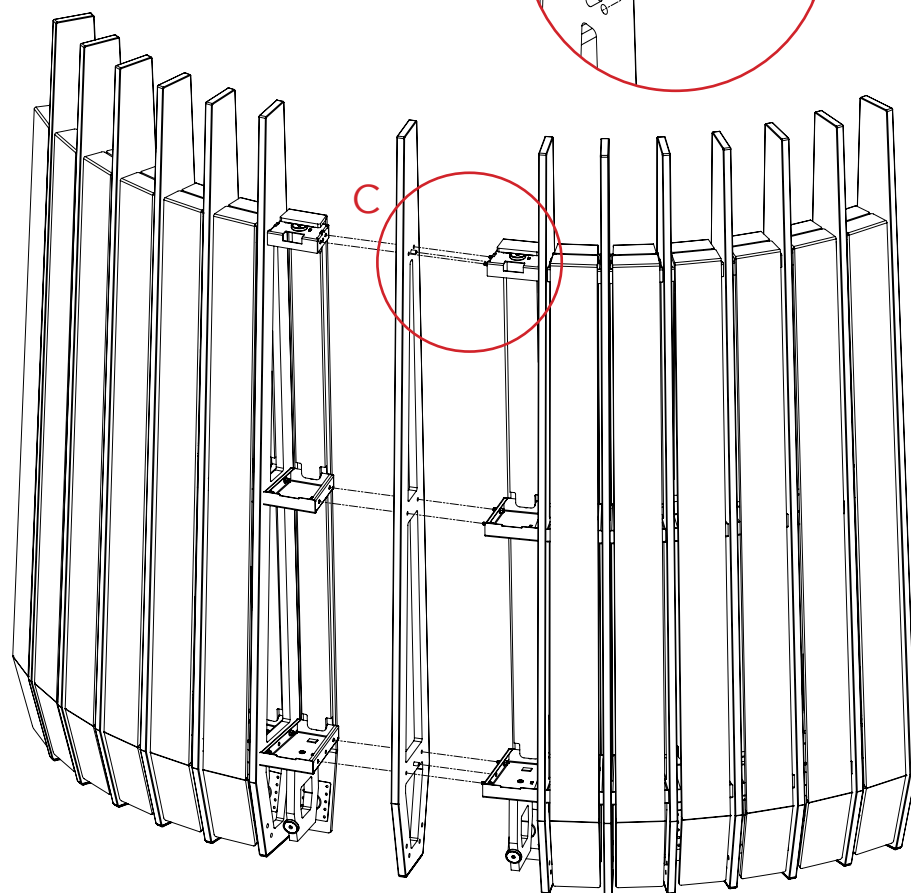
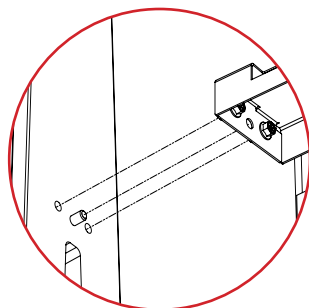


**B** Remove (6) screws from  
right side and set wood  
fin aside.

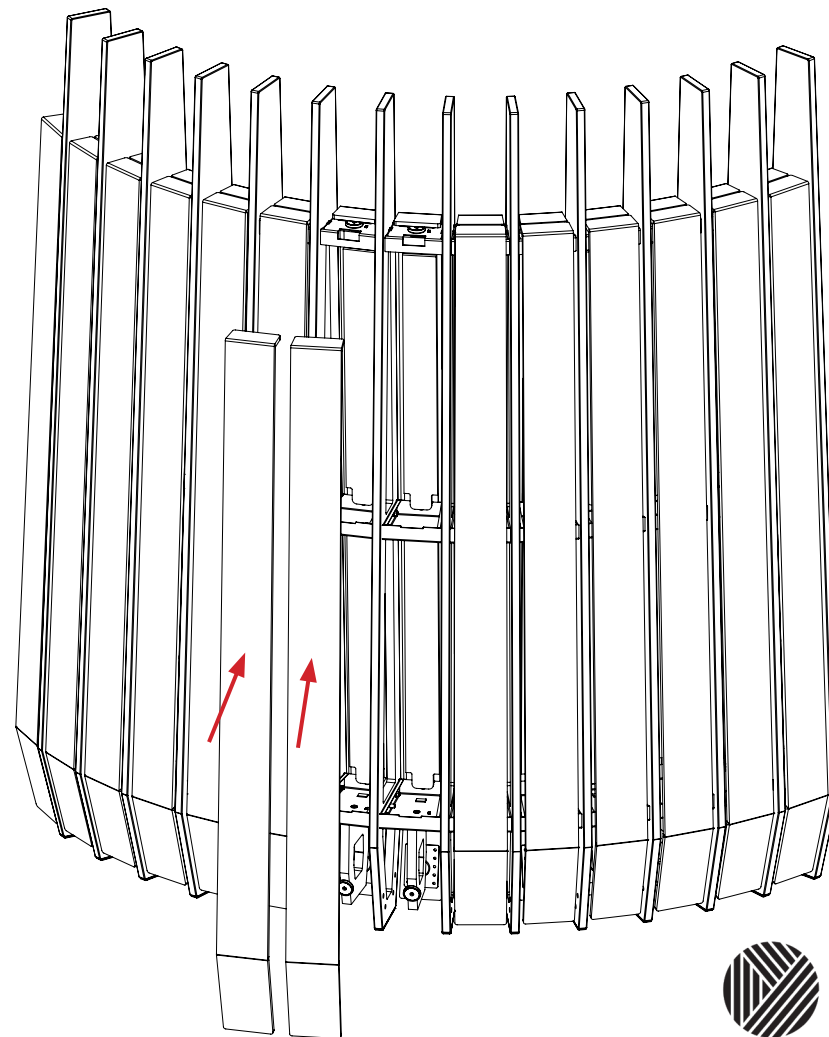


# FoCol • Attaching an Arc

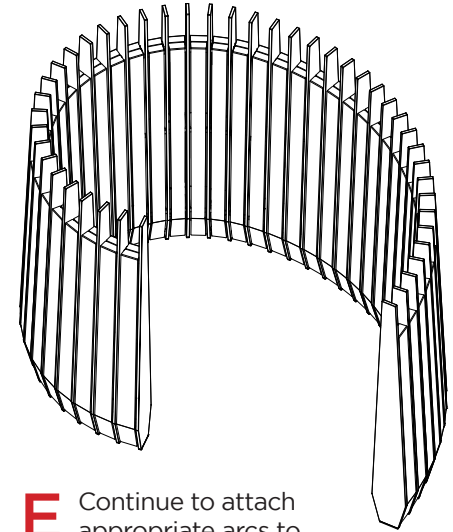
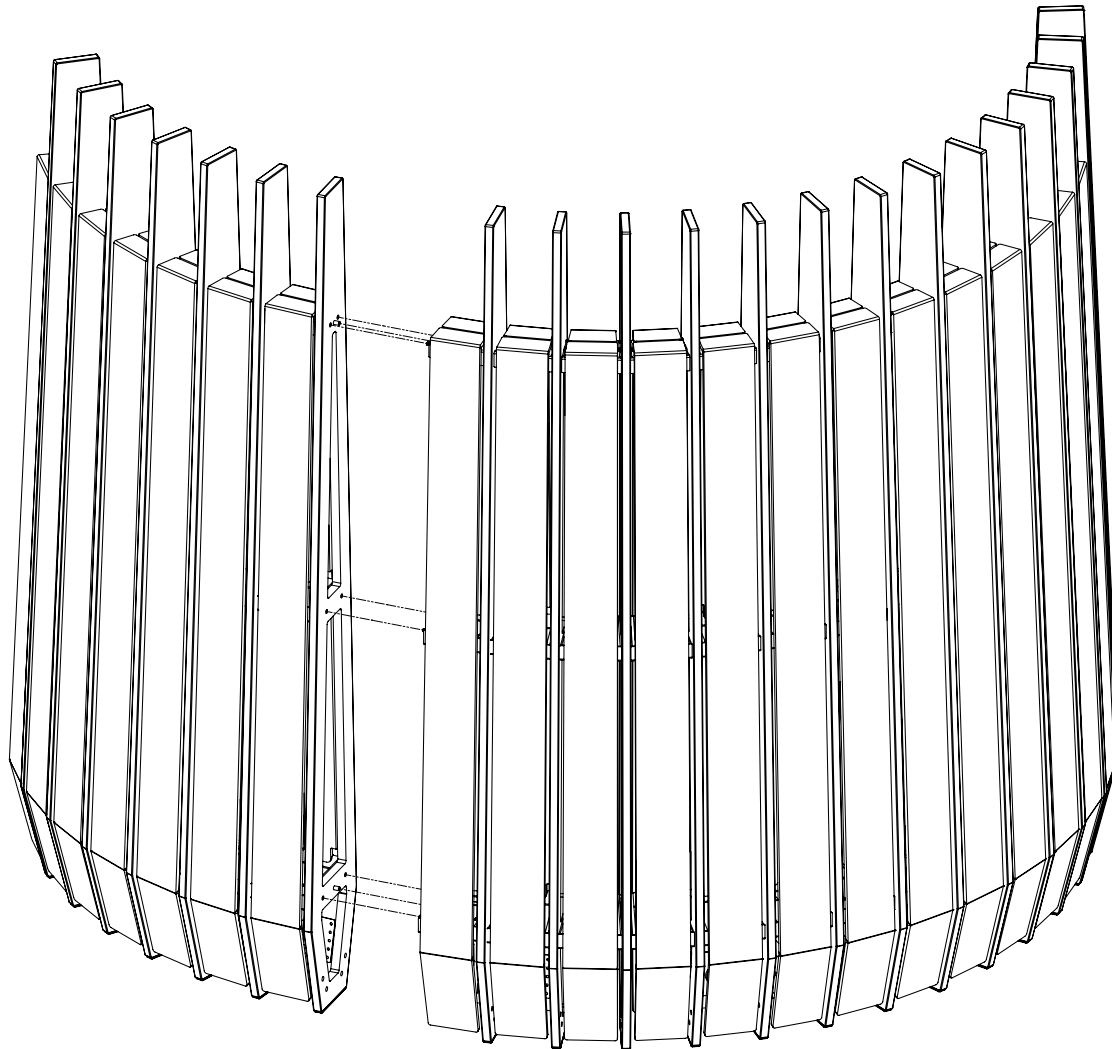
**C** Use dowels to align arcs to wood fin. Attach from the right side using previously removed screws.



**D** Reapply felt slats to arcs.  
REFER TO SHEET 5



## FoCol • Attaching an Arc

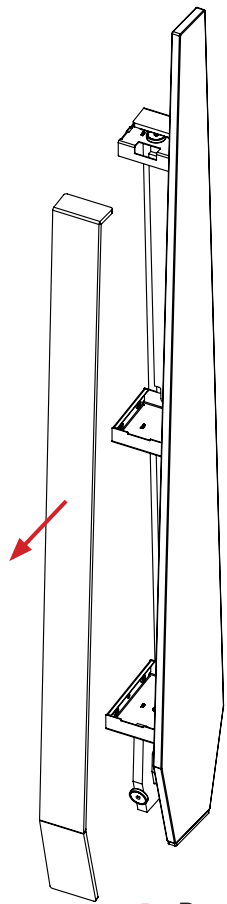


**E** Continue to attach appropriate arcs to build desired FoCol configurations using previous steps.

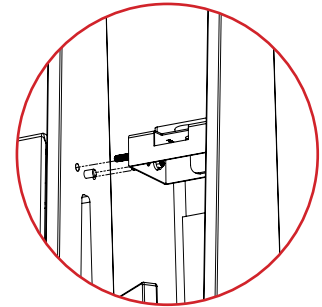
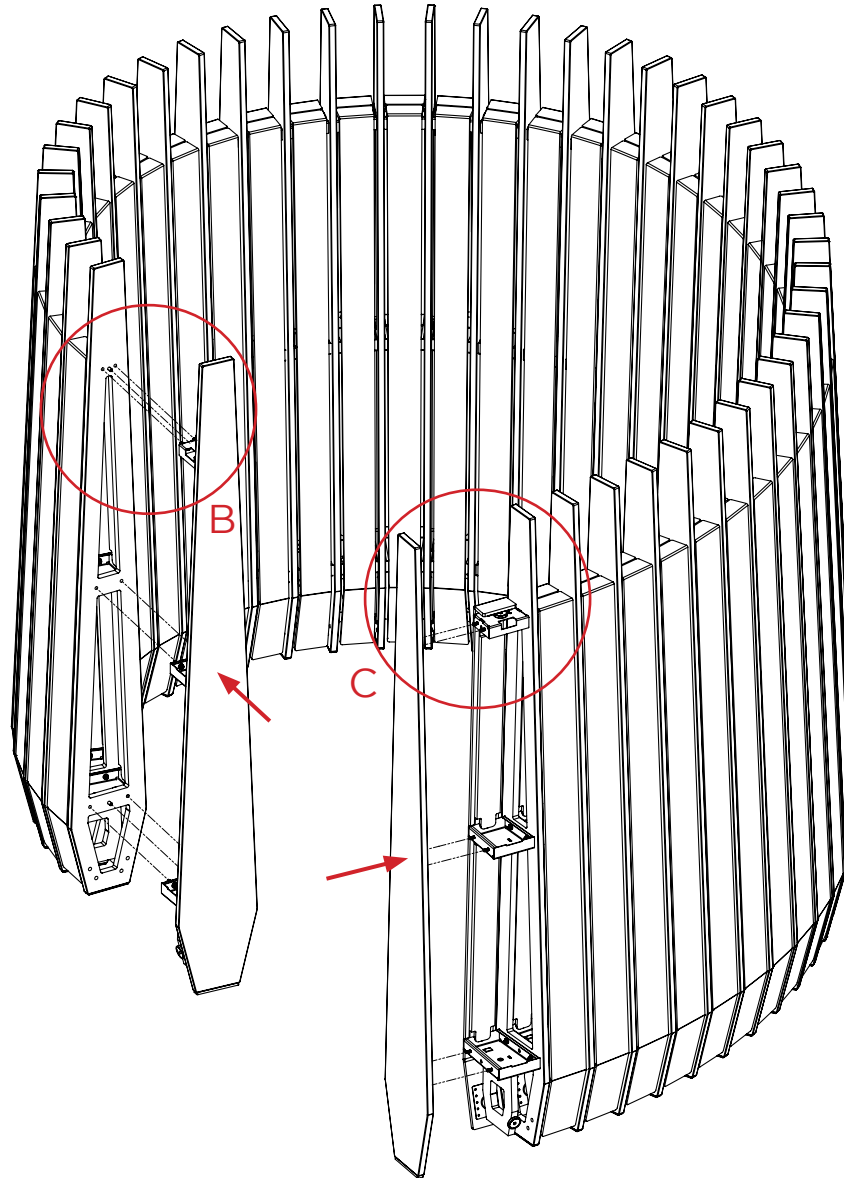




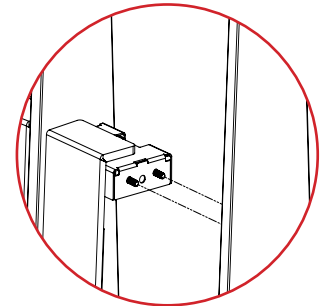
# FoCol • Attaching Finished Ends



**A** Remove end felt slat from brackets.  
REFER TO SHEET 5



**B** Attach finished end **with felt** using the 1 1/4" screws from the end of the arc.



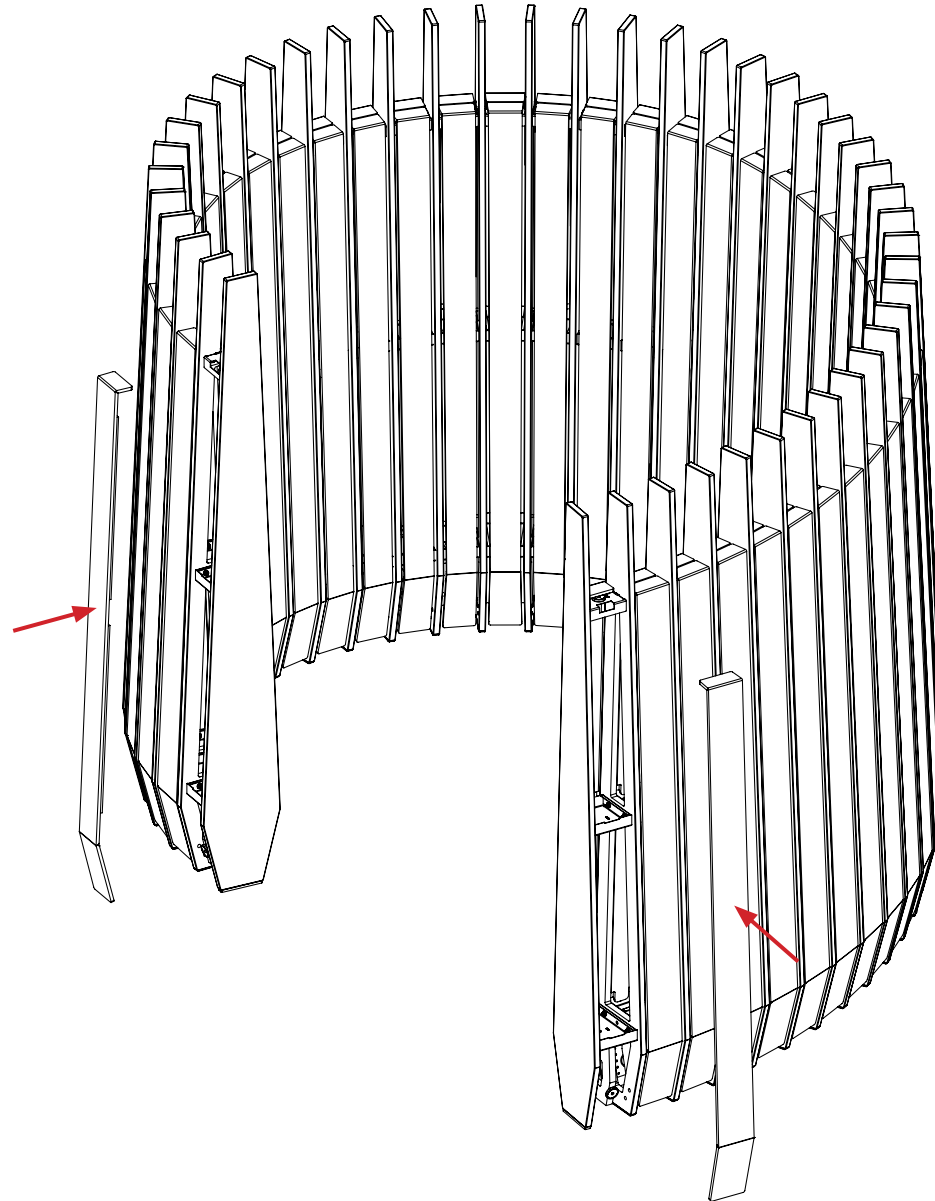
**C** Attach **single** finished end from kit using provided 5/8" screws.



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# FoCol • Attaching Finished Ends

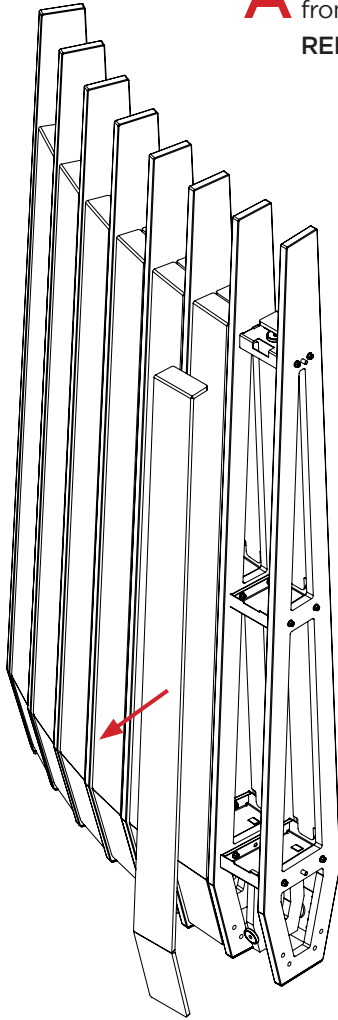
**D** Reapply felt slats  
to arcs.  
**REFER TO SHEET 5**



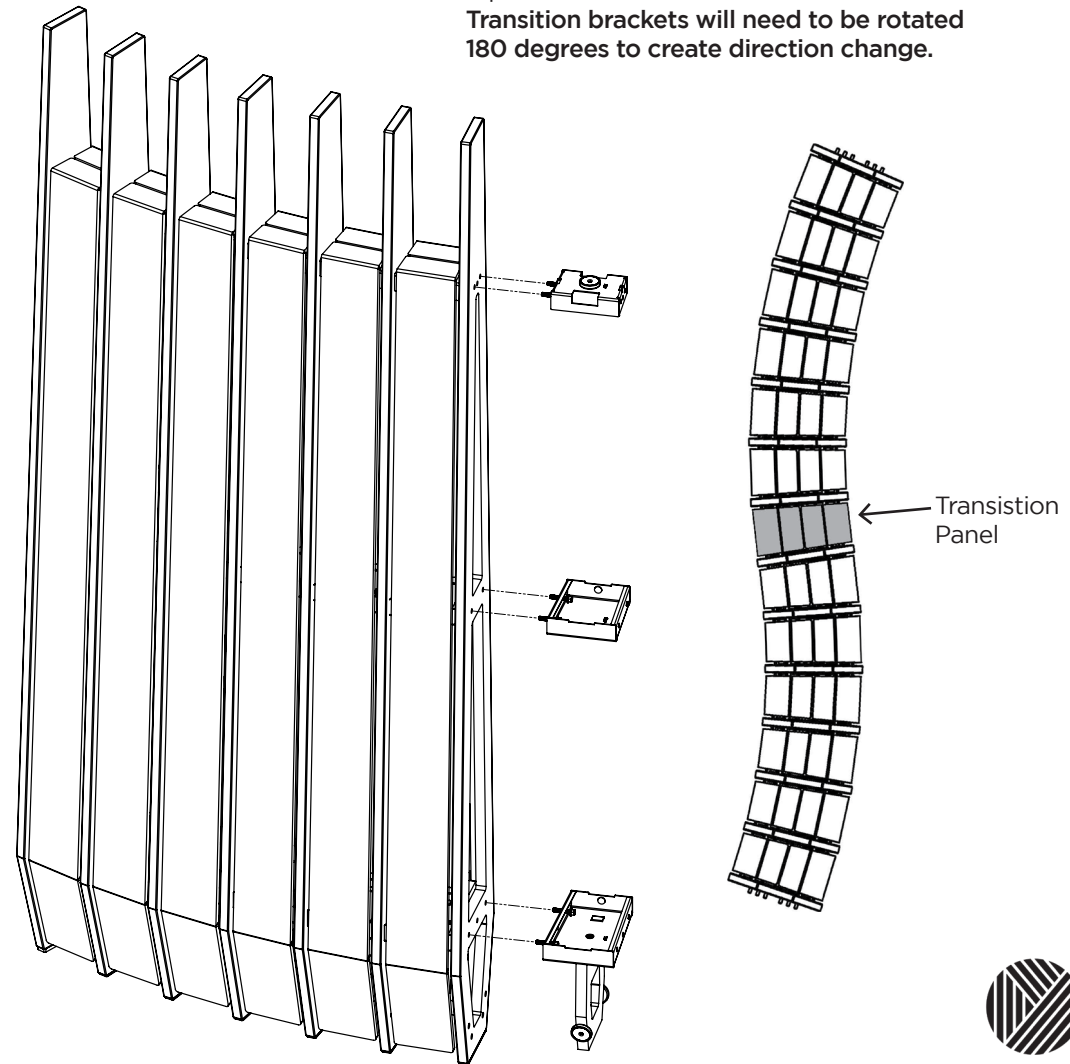
# FoCol • Attaching Transition Kit to Change Arc Direction

\*USE WHEN CHANGING DIRECTION OF ARC

**A** Remove end felt slat from end piece.  
REFER TO SHEET 5

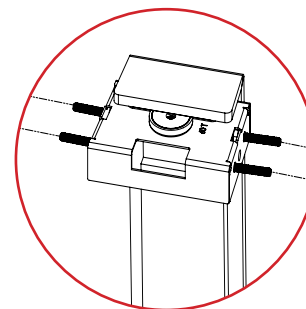
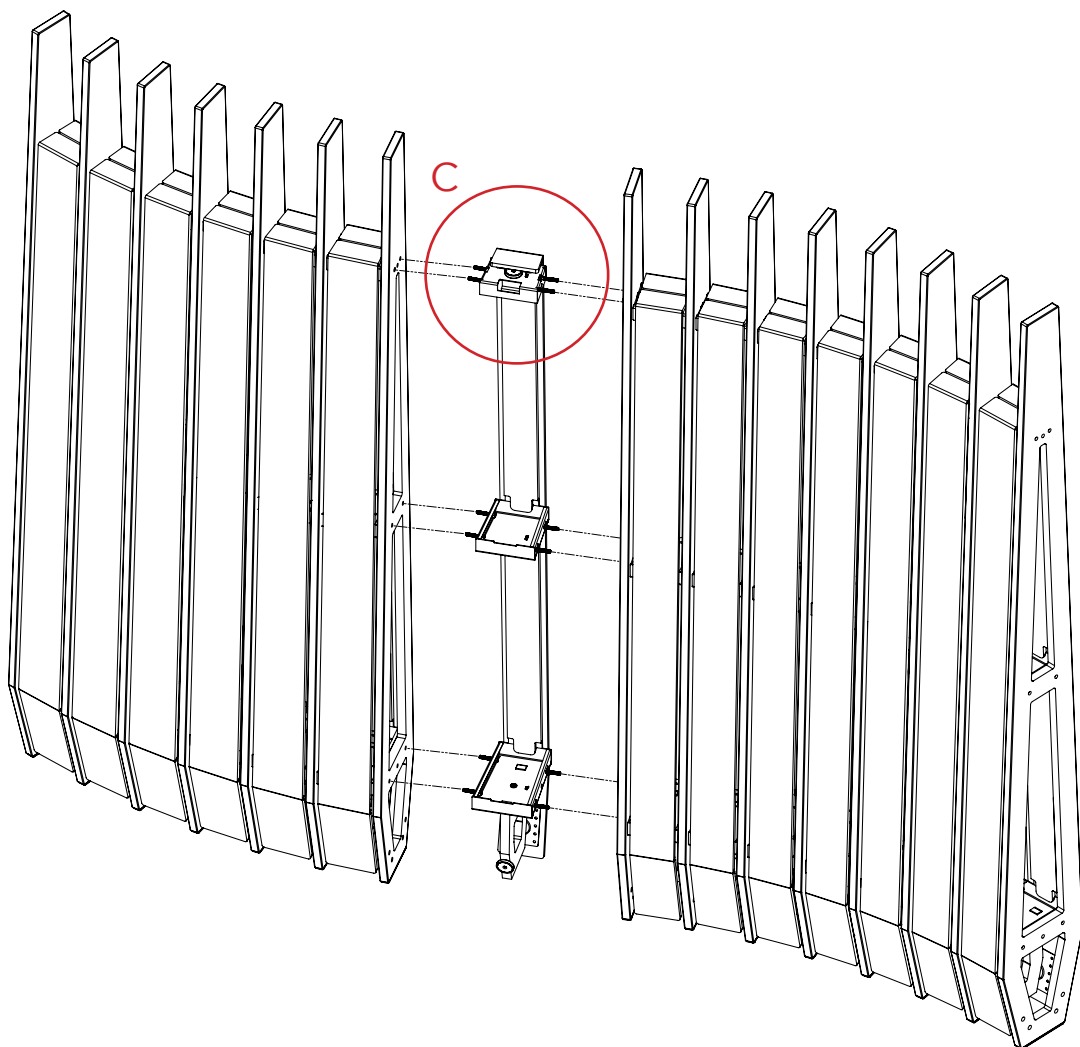


**B** Remove brackets from arc end and replace with brackets from transition kit. Transition brackets will need to be rotated 180 degrees to create direction change.



# FoCol • Attaching Transition Kit to Change Arc Direction

\*USE WHEN CHANGING DIRECTION OF ARC

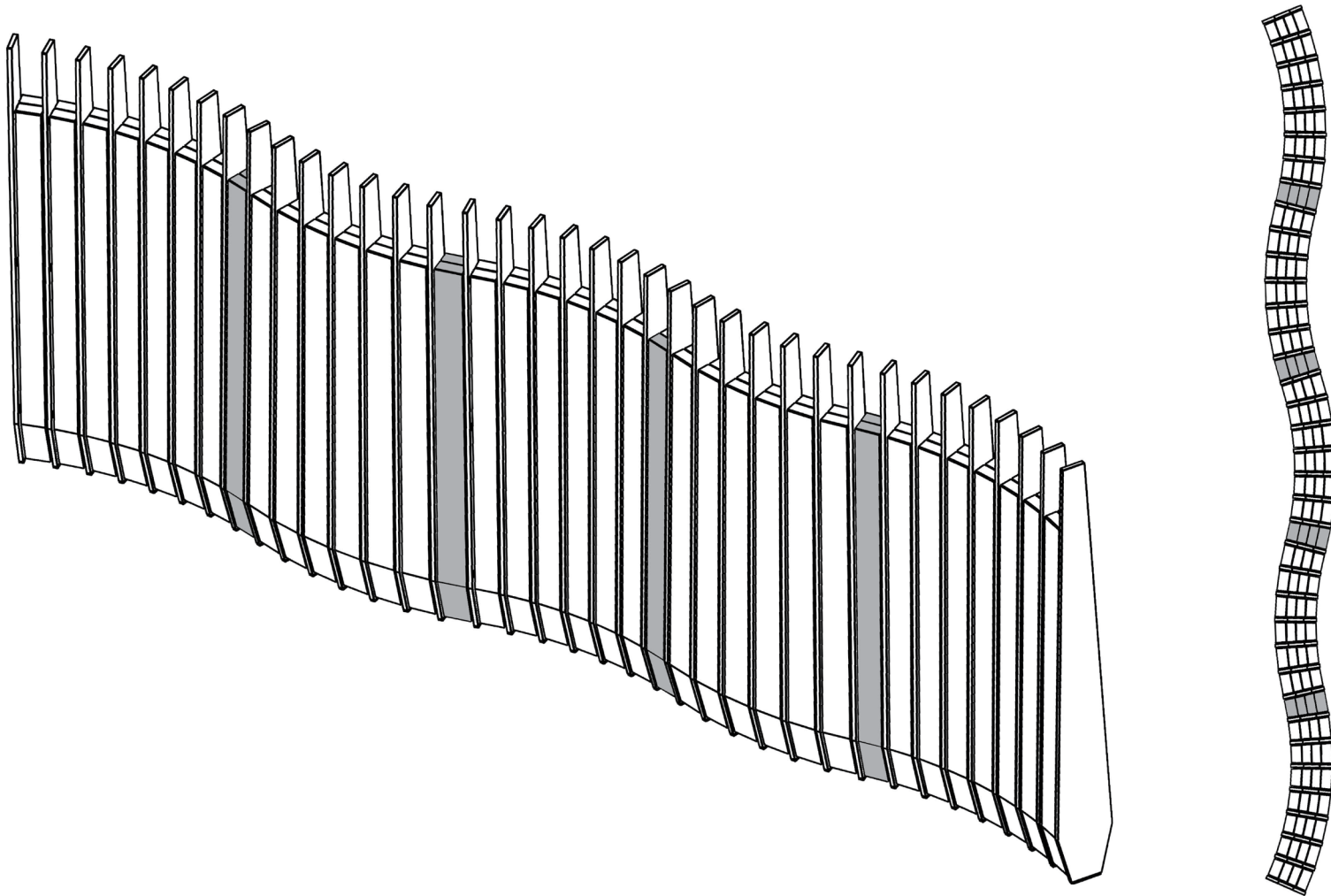


**C** Screw transition brackets into conjoining bracket weld nuts. If weld nuts are not present in conjoining bracket, use provided nuts to fasten.

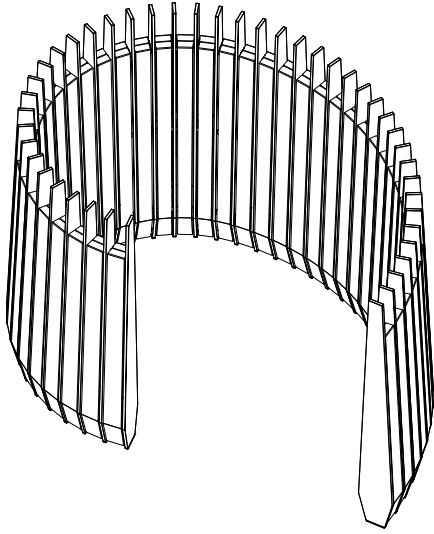


# FoCol • Attaching Transition Kit to Change Arc Direction

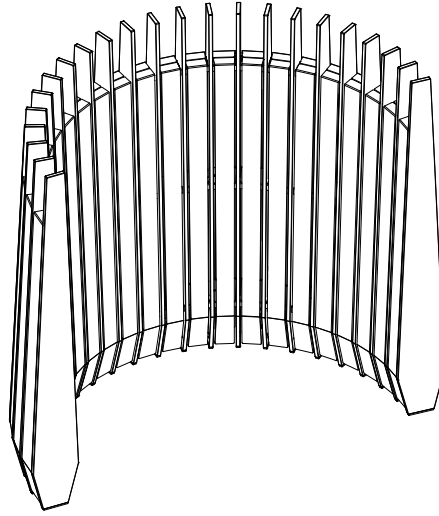
EXAMPLE OF GROUP FOCOL SHOWING MULTIPLE TRANSITIONS IN GREY



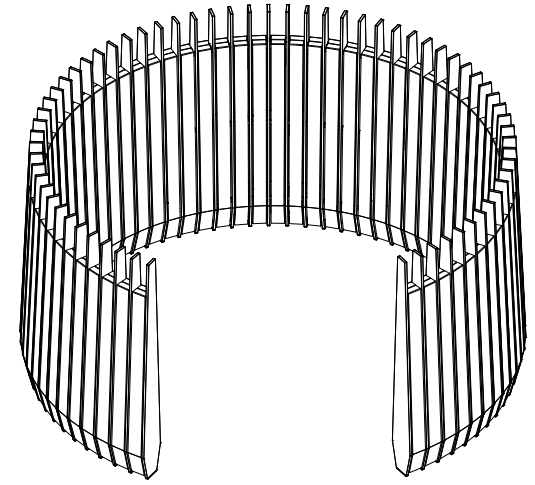
# FoCol • Configurations



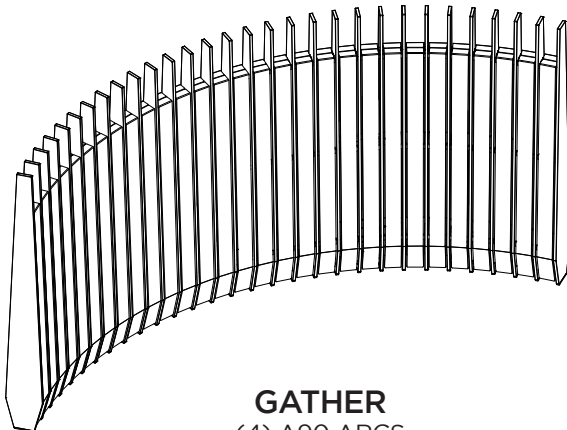
**CONCENTRATE**  
(3) A30 ARCS  
(3) A60ARCS



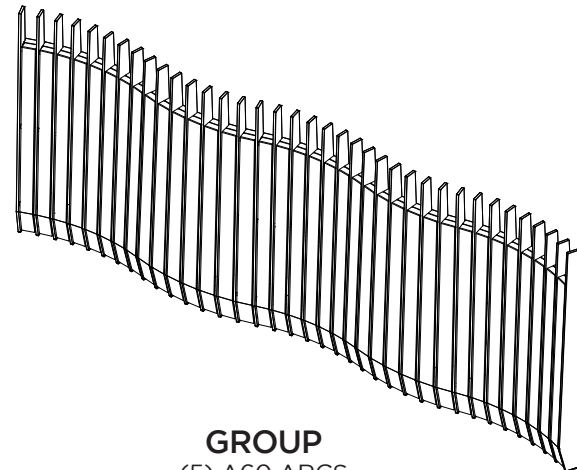
**WORK**  
(3) A30 ARCS



**HUDDLE**  
(9) A60 ARCS



**GATHER**  
(4) A90 ARCS



**GROUP**  
(5) A60 ARCS



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